

**Section 1 Product and Company Identification****> Product Identifier**

<b>Product Name</b>	Curing Agent IPD
<b>Synonyms</b>	-
<b>CAS No.</b>	2855- 13-2
<b>EC No.</b>	220-666-8
<b>Molecular Formula</b>	C <sub>10</sub> H <sub>22</sub> N <sub>2</sub>

**> Relevant Identified Uses of the Substance or Mixture and Uses Advised Against**

<b>Relevant Identified Uses</b>	Please consult manufacturer.
<b>Uses Advised Against</b>	Please consult manufacturer.

**> Details of the Supplier of the Safety Data Sheet**

<b>Applicant Name</b>	Evergreen Chemicals Co., Ltd
<b>Application Address</b>	Room 2308, Wuzhou International Square, Jiangyin, Jiangsu, China
<b>Applicant Post Code</b>	214445
<b>Applicant Telephone</b>	+86-17714007018
<b>Applicant Fax</b>	+86-510-86055909
<b>Applicant E-mail</b>	Info@evergreenchemicals.cn
<b>Supplier Name</b>	Evergreen Chemicals Co., Ltd
<b>Supplier Address</b>	Room 2308, Wuzhou International Square, Jiangyin, Jiangsu, China
<b>Supplier Post Code</b>	214445
<b>Supplier Telephone</b>	+86-17714007018
<b>Supplier Fax</b>	+86-510-86055909
<b>Supplier E-mail</b>	info@evergreenchemicals.cn

**> Emergency Phone Number**

<b>Emergency Phone Number</b>	+86-17714007018
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**Section 2 Hazards Identification**

Hazard class and label elements of the product according to GHS (the ninth revised edition):

**> GHS Hazard Class**

<b>Acute Toxicity – Oral</b>	Category 4
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<b>Acute Toxicity – Dermal Skin</b>	Category 4
<b>Corrosion/ Irritation</b>	Category 1
<b>Sensitization- Skin</b>	Category 1
<b>Serious Eye Damage/ Eye Irritation Hazardous To The Aquatic Environment – Long-Term (Chronic) Hazard</b>	Category 1
	Category 3

**> GHS Label Elements**

Pictogram



Signal Word

**Danger****> Hazard Statements**

<b>H302</b>	Harmful if swallowed
<b>H312</b>	Harmful in contact with skin
<b>H314</b>	Causes severe skin burns and eye damage
<b>H317</b>	May cause an allergic skin reaction
<b>H318</b>	Causes serious eye damage
<b>H412</b>	Harmful to aquatic life with long lasting effects

**> Precautionary Statements****Prevention**

<b>P260</b>	Do not breathe dust/fume/gas/mist/vapours/spray.
<b>P270</b>	Do not eat, drink or smoke when using this product.
<b>P272</b>	Contaminated work clothing should not be allowed out of the workplace.
<b>P273</b>	Avoid release to the environment.
<b>P280</b>	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
<b>P264+P265</b>	Wash hands and other contact area thoroughly after handling. Do not touch eyes.

**Response**

<b>P316</b>	Get emergency medical help immediately.
<b>P317</b>	Get medical help.
<b>P321</b>	Specific treatment (see measures on this label).
<b>P330</b>	Rinse mouth.
<b>P363</b>	Wash contaminated clothing before reuse.

<b>P301+P317</b>	IF SWALLOWED: Get medical help.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water.
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
<b>P333+P317</b>	If skin irritation or rash occurs: Get medical help.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.
<b>P301+P330+P331</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>P302+P361+P354</b>	IF ON SKIN: Take off immediately all contaminated clothing. Immediately rinse with water for several minutes.
<b>P305+P354+P338</b>	IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Storage</b>	
<b>P405</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/ international regulations.
<b>P501</b>	

### Section 3 Composition/Information on Ingredients

Component	CAS No.	EC No.	Concentration (weight percent, %)
Isophorone diamine	2855- 13-2	220-666-8	99.8

### Section 4 First Aid Measures

#### > Description of First Aid Measures

<b>General Advice</b>	Immediate medical attention is required. Show this safety data sheet (SDS) to the doctor in attendance.
<b>Eye Contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician if feel uncomfortable.
<b>Skin Contact</b>	Take off contaminated clothing and shoes immediately. Wash off with plenty of water for at least 15 minutes and consult a physician if feel uncomfortable.
<b>Ingestion</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or Poison Control Center immediately.
<b>Inhalation</b>	Move victim into fresh air. If breathing is difficult, give oxygen. Do not use mouth to mouth resuscitation if victim ingested or inhaled the substance. If not breathing, give artificial respiration and consult a physician immediately.
<b>Protecting of First-aiders</b>	Ensure that medical personnel are aware of the substance involved. Take precautions to protect themselves and prevent spread of contamination.

#### > Most Important Symptoms and Effects, both Acute and Delayed

- Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

**> Indication of Any Immediate Medical Attention and Special Treatment Needed**

- 1 Treat symptomatically.
- 2 Symptoms may be delayed.

**Section 5 Fire Fighting Measures**

**> Extinguishing Media**

**Suitable Extinguishing Media**

Dry chemical, carbon dioxide or alcohol-resistant foam .

**Unsuitable Extinguishing Media**

Do not use a solid water stream as it may scatter or spread fire.

**> Specific Hazards Arising from the Substance or Mixture**

- 1 Fire may produce irritating, poisonous or corrosive gases.
- 2 Containers may explode when heated.
- 3 Fire exposed containers may vent contents through pressure relief valves.
- 4 May expansion or decompose explosively when heated or involved in fire.

**> Advice for Firefighters**

- 1 As in any fire, wear self-contained breathing apparatus ( MSHA/NIOSH approved or equivalent)and full protective gear.
- 2 Fight fire from a safe distance, with adequate cover.
- 3 Prevent fire extinguishing water from contaminating surface water or the ground water system .

**Section 6 Accidental Release Measure**

**> Personal Precautions, Protective Equipment and Emergency Procedures**

- 1 Ensure adequate ventilation. Remove all sources of ignition.
- 2 Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak .
- 3 Use personal protective equipment. Avoid breathing vapours, mist, gas or dust.

**> Environmental Precautions**

- 1 Prevent further leakage or spillage if safe to do so.
- 2 Discharge into the environment must be avoided.

**> Methods and Materials for Containment and Cleaning Up**

- 1 Absorb spilled material in dry sand or inert absorbent. In case of large amount of spillage, contain a spill by bunding.
- 2 Adhered or collected material should be promptly disposed of, in accordance with appropriate laws and regulations.

- 3 Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

## Section 7 Handling and Storage

### > Precautions for Handling

- 1 Handling is performed in a well ventilated place.
- 2 Wear suitable protective equipment.
- 3 Avoid contact with skin and eyes.
- 4 Keep away from heat/sparks/open flames/ hot surfaces.
- 5 Take precautionary measures against static discharges .

### > Precautions for Storage

- 1 Keep containers tightly closed.
- 2 Keep containers in a dry, cool and well-ventilated place.
- 3 Keep away from heat/sparks/open flames/ hot surfaces.
- 4 Store away from incompatible materials and foodstuff containers.

## Section 8 Exposure Controls/Personal Protection

### > Control Parameters

#### Occupational Exposure Limit Values

No information available

#### Biological Limit Values

No information available

#### Monitoring Methods

- 1 EN 14042 Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents.
- 2 GBZ/T 160 Determination of toxic substances in workplace air(Series effective standard)and GBZ/T 300 Determination of toxic substances in workplace air(Series standard).

### > Engineering Controls

- 1 Ensure adequate ventilation, especially in confined areas.
- 2 Ensure that eyewash stations and safety showers are close to the workstation location.
- 3 Use explosion-proof electrical/ventilating/lighting/equipment.
- 4 Set up emergency exit and necessary risk-elimination area.

### > Personal Protection Equipment

**Eye Protection**                      Tightly fitting safety goggles (approved by EN 166(EU) or NIOSH (US)).

**Hand Protection**                      Wear protective gloves (such as butyl rubber ( , passing the tests according to EN

374(EU),US F739 or AS/NZS 2161.1 standard.

**Respiratory protection**

If exposure limits are exceeded or if irritation or other symptoms are experienced, use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges.

**Skin and Body Protection**

Wear fire/flame resistant/retardant clothing and antistatic boots.

**Section 9 Physical and Chemical Properties**

**Appearance:** Colorless to light yellow transparent liquid **Odor:** No information available

**Odor Threshold:** No information available

**pH:** 11.6

**Melting Point/Freezing Point (°C):** 10

**Initial Boiling Point and Boiling Range (°C):** 247

**Flash Point (°C)( Closed Cup):** 117

**Evaporation Rate:** No information available

**Flammability:** Not applicable

**Upper/lower explosive limits[%(v/v)]:** Upper limit : No information available ; Lower limit ; 1.2

**Vapor Pressure (KPa):** 2Pa

**Relative Vapour Density(Air=1):** No information available

**Relative Density(Water=1):** 0.924

**Solubility:** Miscible with water

**n-Octanol/Water Partition Coefficient:** No information available

**Auto-Ignition Temperature(°C):** 380

**Decomposition Temperature (°C):** No information available

**Kinematic Viscosity (mm<sup>2</sup>/s):** No information available

**Particle characteristics:** Not applicable

**Section 10 Stability and Reactivity****Reactivity**

Contact with incompatible substances can cause decomposition or other chemical reactions.

**Chemical Stability**

Stable under proper operation and storage conditions.

**Possibility of Hazardous Reactions**

No information available

**Conditions to Avoid**

Incompatible materials, heat, flame and spark .

**Incompatible Materials**

No information available

**Hazardous****Decomposition products**

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**Section 11 Toxicological Information****> Acute Toxicity**

No information available

**> Skin Corrosion/Irritation**

Causes severe skin burns and eye damage(Category 1)(Isophorone diamine)

**> Serious Eye Damage/Irritation**

Causes serious eye damage(Category 1)(Isophorone diamine)

**> Skin Sensitization**

May cause an allergic skin reaction(Category 1)(Isophorone diamine)

**> Respiratory Sensitization**

No information available

**> Germ Cell Mutagenicity**

No information available

**> Carcinogenicity**

ID	CAS No.	Component	IARC	NTP
1	2855-13-2	Isophorone diamine	Not Listed	Not Listed

**> Reproductive Toxicity**

No information available

**> Reproductive Toxicity (Additional)**

No information available

**> STOT-Single Exposure**

No information available

**> STOT-Repeated Exposure**

No information available

**> Aspiration Hazard**

No information available

## Section 12 Ecological Information

**> Acute Aquatic Toxicity**

Component	CAS No.	Fish	Crustaceans	Algae
Isophorone diamine	2855- 13-2	No information available	EC <sub>50</sub> : 17.4mg/L (48h)	No information available

**> Chronic Aquatic Toxicity**

No information available

**> Others****Persistence and Degradability**

No information available

**Bioaccumulative Potential**

No information available

**Mobility in Soil**

No information available

**Results of PBT and vPvB Assessment**

Isophorone diamine does not meet the criteria for PBT and vPvB according to Regulation (EC) No 1907/2006, annex XIII.

**Section 13 Disposal Considerations****Waste Chemicals Contaminated Packaging Disposal Recommendations**

Before disposal should refer to the relevant national and local laws and regulation. Containers may still present chemical hazard when empty. Keep away from hot and ignition source of fire. Return to supplier for recycling if possible. Refer to Waste chemicals and Contaminated packaging.

**Section 14 Transport Information****Transporting Label****Marine pollutant**

No

**UN Number**

2289

**UN Proper Shipping Name**

ISOPHORONEDIAMINE

**Transport Hazard Class**

8

**Transport Subsidiary**

NONE

**Hazard Class****Packing Group**

III

**Section 15 Regulatory Information**



Curing Agent IPD

# SAFETY DATA SHEET

No.: 220100320418915E

Warranty of Design: GHS (Ninth Revised Edition)

SDS

Date: Aug.8,2022

## > International Chemical Inventory

Component	EINECS	TSCA	DSL	IECSC	NZIoC	PICCS	KECI	AICS	ENCS
Isophorone diamine	√	√	√	√	√	√	√	√	√

【EINECS: European Inventory of Existing Commercial Chemical Substances.

【TSCA: United States Toxic Substances Control Act Inventory.

【DSL】 Canadian Domestic Substances List.

【IECSC: China Inventory of Existing Chemical Substances.

【NZIoC: New Zealand Inventory of Chemicals.

【PICCS: Philippines Inventory of Chemicals and Chemical Substances.

【KECI: Existing and Evaluated Chemical Substances.

【AICS: Australia Inventory of Chemical Substances.

【ENCS: Existing And New Chemical Substances.

### Note

“√” Indicates that the substance included in the regulations

“x” That no data or included in the regulations

## Section 16 Additional Information

**Creation Date** Aug.8,2022

**Revision Date** Aug.8,2022

**Reason for Revision** -

**> Disclaimer**

This Safety Data Sheet (SDS) was prepared according to UN GHS (the 9th revised edition). The data included was derived from international authoritative database and provided by the enterprise. Other information was based on the present state of our knowledge. We try to ensure the correctness of all information. However, due to the diversity of information sources and the limitations of our knowledge, this document is only for user's reference. Users should make their independent judgment of suitability of this information for their particular purposes. We do not assume responsibility for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product.